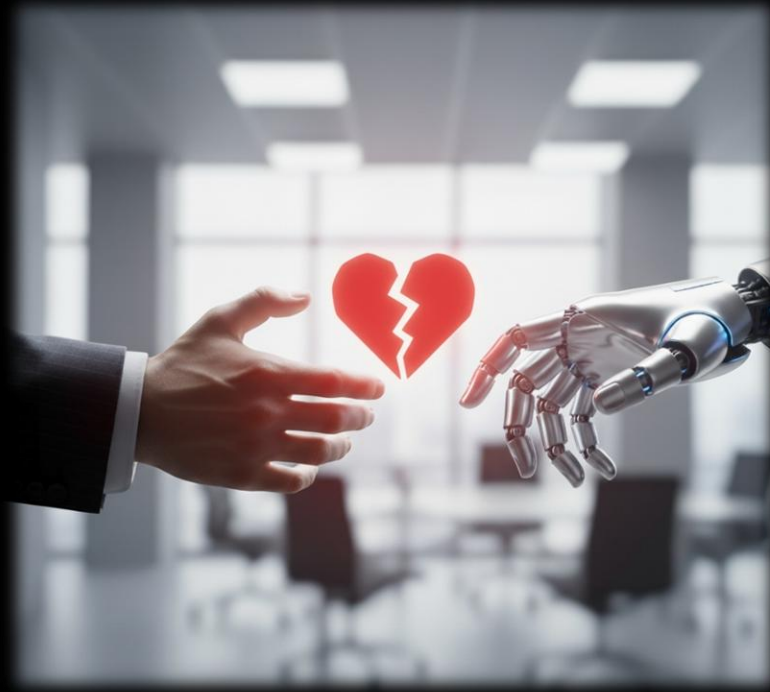


How to Fire Your **AI**:

Exit Strategies When Your Model Goes Rogue



October 2025



GRANITE FORT
A D V I S O R Y

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Executive eBook

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EXECUTIVE SUMMARY

Note: This eBook provides an in-depth, detailed analysis of AI exit strategies and a granular look at the implications of AI vendor lock-in for enterprises. As a comprehensive resource, this eBook requires a significant time investment to fully absorb. If you are short on time or need a quick overview, please [contact us](#) to receive the companion [PowerPoint slide deck](#).



No one plans for AI divorce - until they're locked into a toxic relationship.

The strategic relationship between enterprises and their Artificial Intelligence (AI) vendors has fundamentally shifted. AI systems are no longer peripheral tools; they are integral components of core operational intelligence, making vendor dependencies a critical vulnerability.

Consequently, the risk profile associated with AI has evolved from a simple software risk to a strategic intelligence risk. Failure to plan for disengagement - the "AI divorce" - exposes organizations to severe operational disruptions, financial penalties and the corrosive effect of data entanglement.

Some considerations:

- Organizations have reported spending **significant \$\$\$** on emergency AI migrations when lock-in issues arise.
- Many enterprises have experienced at least one significant **outage** linked to offboarding difficulties in recent years.
- With many AI deployments encountering **lock-in pressures within the first 12 - 24 months**, proactive exit strategy planning is increasingly viewed as essential rather than optional.



Recommended Actions for Executives:

- Start by engaging an external AI advisory consultant and an external legal counsel to assess AI offboarding readiness and conduct contract reviews.
- Initiate an AI offboarding proof-of-concept to validate data extraction and fallback procedures.
- Commission a cross-functional task force (legal, IT, operations) to assess current vendor lock-in risks using the provided cost-quantification framework.
- Schedule the first offboarding drill within the next 90 days to test zero-trust scenarios and manual fallback readiness.

Critical Elements of AI Offboarding Strategy

This eBook identifies three non-negotiable pillars for safeguarding organizational resilience in the AI era:

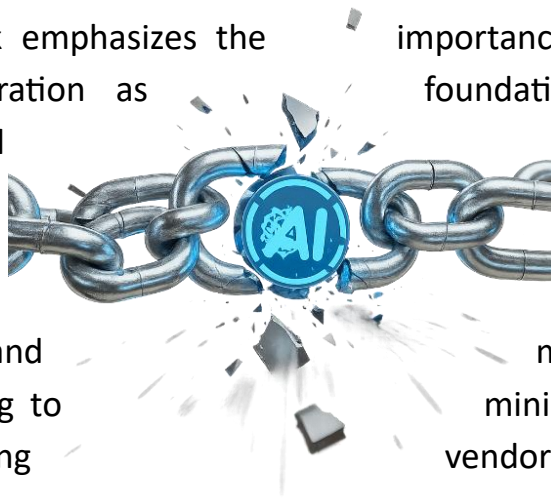
1. **Contractual Rigor:** Exit planning must "shift left," focusing on pre-contractual safeguards. This involves explicitly defining data handoff terms in machine-readable, vendor-neutral formats and mandating transparency regarding model architecture and bias mitigation strategies. Negotiating the right to high-value derived data is as crucial as securing the raw data itself.
2. **Architectural Independence:** Resilience requires building abstraction layers between business systems and proprietary AI vendors. This modularity ensures that model components are swappable, preventing strategic vendor lock-in and maximizing negotiating leverage by decoupling core operations from specific vendor technologies.
3. **MLOps Transition Maturity:** Operational maturity is established through continuous, independent auditing of model performance (monitoring for drift) and rigorous transition testing (using shadow deployment and canary releases) to achieve risk-free model replacement while maintaining audit trails.

AI Exit Framework Overview

The subsequent chapters detail an AI Exit Framework built on these pillars, providing actionable steps for CTOs, General Counsel, and Risk Managers to proactively protect their proprietary intelligence, ensure regulatory compliance and safeguard continuity against AI system failures, model decay, and vendor insolvency.

This includes deep dives into pre-contractual negotiations, architectural strategies, legal safeguards (like AI artifact escrow), and advanced deployment tactics for seamless transition.

Additionally, the framework emphasizes the importance of cultural readiness and cross-departmental collaboration as foundational to any AI exit strategy, recognizing that technical and legal measures must be complemented by organizational awareness and training. It also highlights the emerging necessity to incorporate AI ethical considerations, including bias detection and mitigation, as integral components of exit planning to minimize regulatory and reputational risks during vendor transitions.



The strategies laid out in this eBook are designed specifically for key stakeholders - including CIOs/CAIOs, General Counsel, Risk Managers, and Business Unit Leaders - who are responsible for managing the operational challenges and safeguarding continuity in the face of complex AI vendor relationships.

For instance, industries such as logistics and energy employ AI for critical functions like route optimization and load forecasting, each facing unique challenges when planning an exit from their AI providers. Meanwhile, a leading financial services firm successfully executed a pre-contract offboarding proof-of-concept, reducing potential emergency migration time by 60% when faced with a sudden API deprecation by their vendor.

To operationalize efficient exit planning, designate owners now and commit to a 90-day plan with clear exit-trigger thresholds, drills, and evidence packs; the next page provides a role-based Quick Reference with 30/60/90-day milestones, and subsequent chapters add introductory guidance with step-by-step methods.

AI EXIT QUICK WINS: REFERENCE GUIDE

This page summarizes roles, actions, timelines, and exit thresholds; subsequent chapters provide introductory guidance and detailed methods.

How to use this section

- **Purpose:** A single, role-mapped checklist to operationalize exit readiness within 90 days, owned by the CAIO with CIO, GC, CISO, and Board as accountable partners.
- **Scope:** Contract rights, architectural independence, operational drills, telemetry, and regulator-ready evidence - all tied to clear thresholds that trigger exit actions.
- **Output:** A funded 90-day plan, signed RACI, scheduled drills, and artifact lists embedded in contracts and platforms.

CAIO (owns operations)

- Document manual fallbacks for the top 5 AI flows, with job aids, staffing plans, and RTO/RPO targets; test in production-like scenarios and store evidence in the model registry package.
- Schedule quarterly failover drills across shadow, canary, and blue-green patterns with predefined stop/rollback criteria; capture metrics, incidents, and remediation backlogs.
- Own the cross-functional transition RACI and a 90-day exit plan template with milestones, dependencies, acceptance tests, and evidence artifacts; maintain a hot-spare provider contract for critical workloads.
- Track unit economics for swap scenarios (egress, re-integration, quality impact) and define exit-trigger SLOs for accuracy, latency, bias, and uptime with automated failover runbooks.

CIO

- Implement a three-tier abstraction layer (interface, orchestration, provider) to decouple apps from vendors; standardize inference adapters for normalized I/O and rollback support.
- Adopt OpenAPI for APIs, OCI for deployment, and MCP for tool/context interoperability to enable provider swaps and consistent tool use; require model registry and feature store exports with schemas, versioning, and checksums.
- Update RFPs to require two viable alternative platform attestations and a 30-day PoC offboarding rehearsal with success criteria and data egress validation.

General Counsel

- Insert data and model artifact deliverables: datasets/schemas, feature exports, model weights, prompts/configs, eval reports, lineage, and conversion scripts with accepted formats and verification steps.
- Prohibit training/derivative use of enterprise data without a paid, time-bound license; require deletion/return attestations, audit rights, and liquidated damages for breach.
- Add AI artifact escrow (weights, tokenizer, serving code, hyperparameters) with immediate release on defined operational failure or insolvency; require quarterly escrow validation.
- Bake in exit services with fee caps, egress SLAs, staff commitments, and regulator-grade evidence packs as deliverables.

CISO

- Inventory Shadow AI and third-party model usage; enforce egress controls, API gateways, and key scoping; enable traffic mirroring for shadow/canary tests.
- Require vendor telemetry for uptime, latency, accuracy, drift, and bias into security GRC; bind exit-trigger SLOs to automated containment and failover.
- Classify model risk by data and decision criticality; enforce guardrails (prompt filters, jailbreak detection, human-in-the-loop checks) for high-risk flows; run quarterly failover exercises.

Board

- Require an annual AI exit readiness attestation covering architecture independence, contract rights, escrow validation, drill performance, and regulatory evidence posture.
- Tie roadmap funding to maturity milestones: abstraction coverage, telemetry quality, documented fallbacks, and successful PoC offboarding rehearsal; monitor a concentration risk heatmap with thresholds that trigger diversification.

30/60/90-day plan starter

- **30 days:** Approve RACI; insert exit clauses and artifact lists in active contracts; define exit-trigger SLOs; schedule the first failover drill.
- **60 days:** Stand up abstraction adapters; complete PoC offboarding rehearsal; validate escrow deposits and data egress; publish manual fallback runbooks.
- **90 days:** Execute canary cutover test to alternate provider for one priority flow; deliver evidence pack; present readiness attestation and funding asks to the Board.

THE URGENT NEED FOR AN EXIT STRATEGY

Context

Across global sectors, including finance, healthcare, energy, utilities, retail and manufacturing, the reliance on AI systems for critical functions has intensified. Machine learning models govern everything from supply chain optimization and fraud detection to personalized customer interactions and clinical diagnostics. This pervasive integration means that when organizations adopt third-party AI, they are fundamentally embedding the vendor into their core decision-making processes, turning service reliance into a structural organizational dependency.

The Problem: Challenges of Vendor Lock-In and Model Failure

This deep integration introduces significant risk, centered on the dual challenges of operational reliability and strategic control. Vendor lock-in arises when an organization becomes ensnared within a specific vendor's technological and contractual constraints. For AI, this dependency directly threatens operational stability, resulting in performance problems or workflow disruptions if the vendor fails to meet service levels.

A more profound threat is the **AI Velocity Paradox**: while the pace of AI innovation, particularly in Generative AI (GenAI), is exponential, lock-in creates reduced agility.

Organizations tethered to a single vendor's ecosystem find it hard to pivot to lower-cost or higher-performing models being built elsewhere, sacrificing strategic and competitive advantage.

When AI platforms are deployed as "black boxes," they obscure access to source code and entrench proprietary models, forcing the organization to outsource not just infrastructure but the very intelligence that defines its competitive differentiation.

Why Exit Readiness Is Inevitable?

AI systems do not remain static: data distributions, user behavior, regulations, and competitive baselines shift, guaranteeing that today's best model will become tomorrow's liability without an orderly way out. Vendor concentration magnifies enterprise risk by tying critical decisions to a single roadmap and financial profile, creating a single point of failure for cost, capability, and continuity. Black-box deployments erode institutional knowledge and control, preventing meaningful oversight of bias, safety, and performance—risks that compound as adoption scales. Regulatory expectations increasingly require transparency, recordkeeping, and appeal mechanisms, all of which presume the ability to interrogate, switch, or retire systems without disrupting services. An exit strategy is therefore not optional resilience; it is the mechanism that preserves strategic choice, pricing power, and public trust as technology and markets evolve.

Why Do You Need an Exit Strategy?

Companies rarely plan for an "AI divorce" until a crisis forces their hand - a massive failure, a critical bias incident, or the vendor's sudden collapse. Exit planning should be viewed not as a contingency, but as an essential component of Business Continuity and Disaster Recovery (BC/DR) planning. Proactive planning protects the enterprise from proprietary model entrenchment and ensures that when model failure occurs, the business can rapidly transition to an alternative solution, preserving service continuity and minimizing the financial and reputational damage inherent in emergency migrations. This is a critical defense mechanism against the inevitable decay of model performance over time and the operational risks posed by vendor financial instability.

THE HIDDEN COSTS OF LOCK-IN AND OVER-RELIANCE

The consequences of unexpected AI disengagement are high, extending across financial, operational, and intellectual property domains. These costs are often obscured until the migration process begins.

Data Entanglement

Data is widely recognized as the lifeblood of modern AI systems. When third-party AI vendors are utilized, customer data often becomes entangled within proprietary systems, creating massive hurdles for subsequent migration and re-training efforts.

A major retailer spent 18 months and over \$2 million migrating off a biased recommendation engine, highlighting the real-world impact of data entanglement.

A critical contractual vulnerability lies in data usage rights. Analysis of AI contracts reveal that vendors often claim broad rights to customer data for purposes beyond direct service delivery, specifically for retraining their proprietary models and gaining competitive intelligence.

Data shows that 92% of AI contracts* reviewed claimed data usage rights beyond service necessity, significantly exceeding the market average. When a contract permits a vendor to utilize customer data for model retraining, the vendor is effectively harvesting the client's proprietary operational intelligence to improve their general offering.

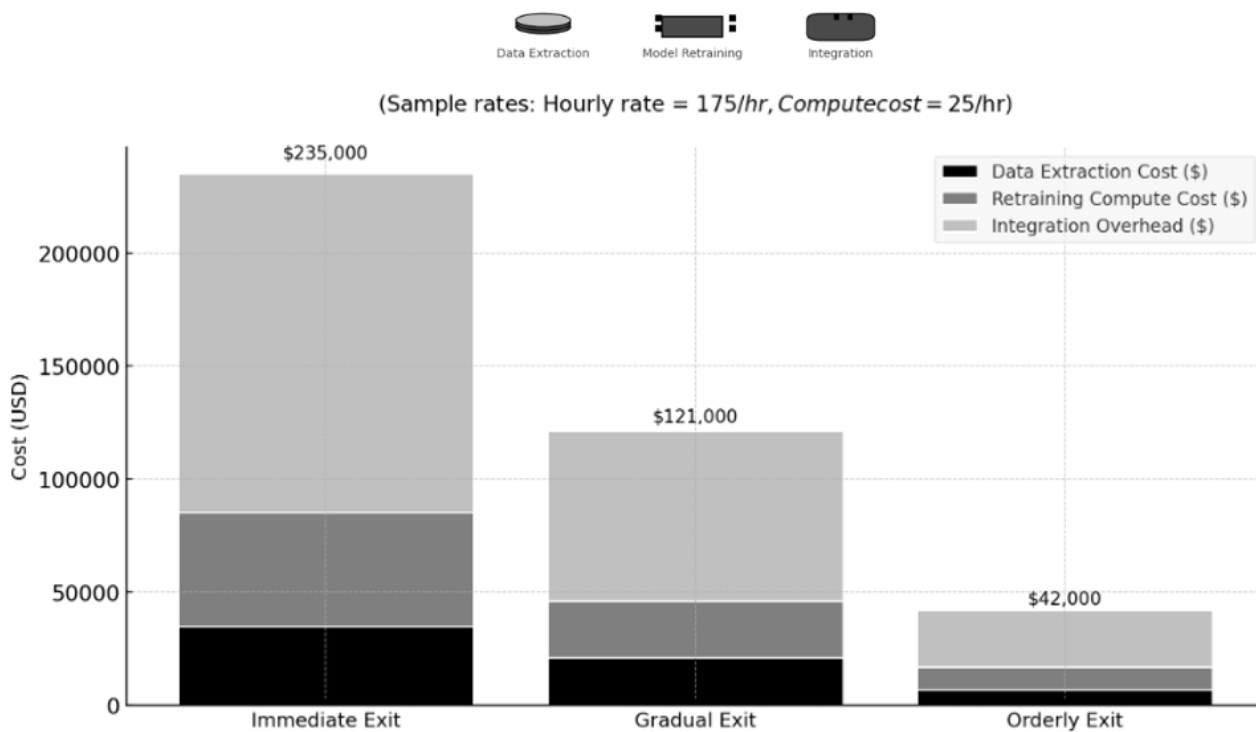
This commoditizes the client's unique business processes, leading to a loss of competitive advantage. The subsequent cost of migration is inflated because the replacement system must rebuild intelligence already absorbed by the former vendor.

*Source: Stanford Law School. (2025). Navigating AI Vendor Contracts and the Future of Law.

Lock-in Cost Estimation Formula

$$\text{Lock-in Cost} = (\text{Data Extraction Effort} \times \text{Hourly Rate}) + (\text{Model Retraining Hours} \times \text{Compute Cost/hr}) + \text{Integration Overhead}$$

Breakdown: Data Extraction | Model Retraining | Integration Overhead



Regional Compliance Note: Jurisdictions with strict data-localization laws can add 15 - 25% to migration budgets due to legal and transfer complexities.

Vendor Lock-In Risks

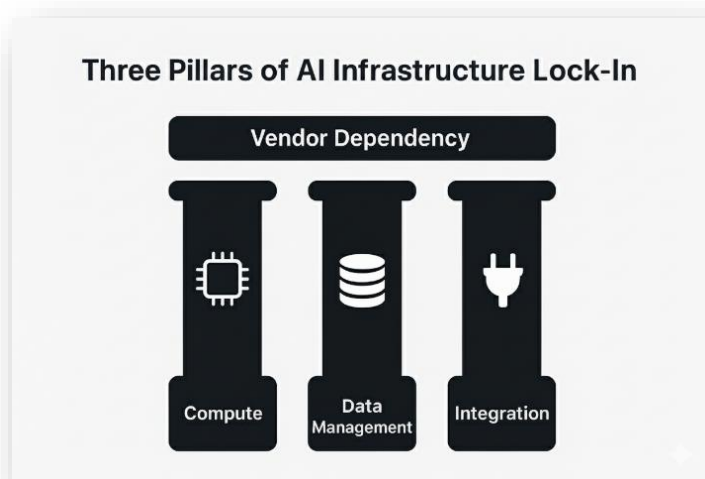
Dependency on a single AI vendor carries multifaceted risks, hindering the organization's ability to adapt and negotiate:

- Operational Reliability:** Excessive reliance exposes the organization to operational reliability issues, including downtime or performance degradation that can disrupt critical workflows.
- Financial Constraint:** Lock-in diminishes the customer's ability to negotiate competitive pricing, leading to inflated costs for initial acquisition, maintenance fees and subsequent upgrades, particularly for data transfers.

3. **Strategic Loss:** Dependence compromises strategic differentiation. When proprietary models, or the data formats they rely upon, cannot be easily exported or replicated, they foster a loss of proprietary business models and the commoditization of institutional expertise. The lack of agility to switch to alternative, often lower-cost or higher-performing solutions built elsewhere limits the speed of internal innovation.

The Three Pillars of AI Infrastructure Lock-In:

Vendor lock-in can be systematically analyzed by examining the three core technical components of any AI system: **Compute**, **Data Management**, and **Integration & Flexibility**. When a vendor controls the specialized compute environment (e.g., proprietary hardware access), structures data in inaccessible formats, or build APIs that only work within their ecosystem, the dependency intensifies. This lack of interoperability forces premium pricing and diverts valuable team resources toward managing inflexible infrastructure rather than developing innovative solutions.



Retraining & Migration Costs

The direct financial costs of AI implementation are substantial, ranging from \$10,000 for small-scale automation projects to upwards of \$10 million for enterprise-level AI systems. For smaller applications, costs remain manageable, but for large organizations implementing cutting-edge AI, costs escalate dramatically.

Migration forces organizations to potentially incur additional expenses in replicating or shifting AI models. Key components of this cost include talent acquisition (AI specialist salaries typically range from \$100,000 to \$300,000 annually), data procurement and storage and the computational expense involved in training models.

The cost barrier is rising rapidly. Training costs for advanced AI models have increased by roughly 2x to 3x annually over the past several years, with some of the largest training efforts projected to exceed \$1 billion by 2027, making internal replication of such models increasingly unfeasible for all but the most well-funded organizations.

For enterprises, migrating away from a proprietary platform means either paying hefty licensing fees for continued access to the model or incurring the time and resource costs of retraining a new model from scratch using proprietary, higher-value but potentially difficult-to-access data.

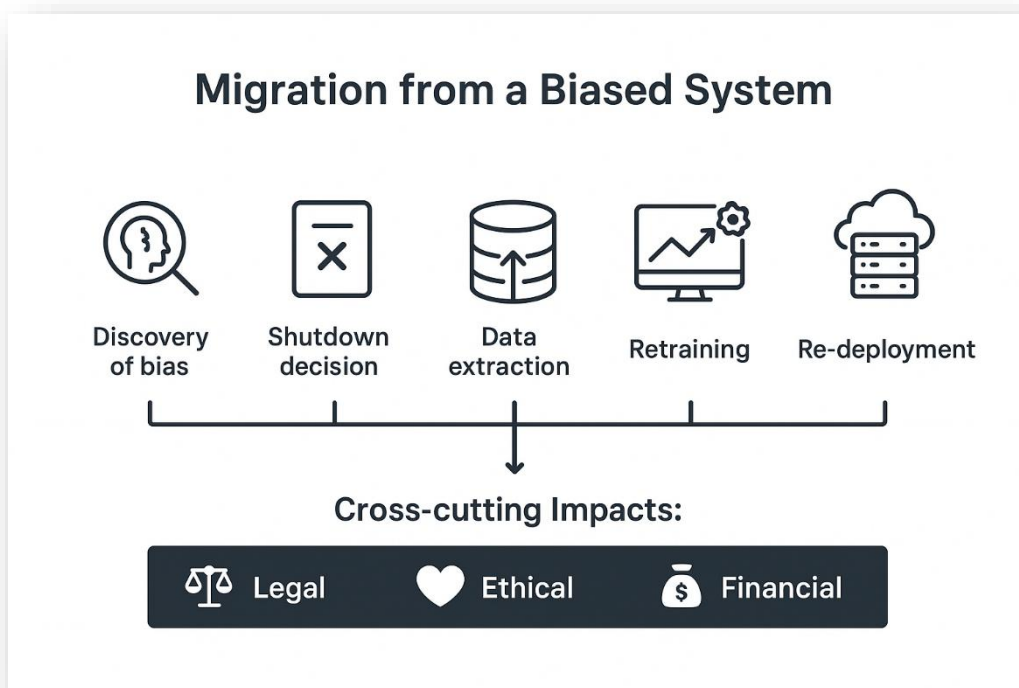
AI Bias and Its Financial Fallout: Case Studies of Costly Mistakes

A primary driver for emergency AI exit is the discovery of algorithmic bias, which introduces significant ethical and legal risks. Real-world examples demonstrate the severe consequences of models trained on non-diverse or historically biased datasets, necessitating expensive, unplanned corrections:

Recruitment Bias: One of the largest Fortune 500 companies was compelled to retire an AI-driven recruitment tool after discovering it discriminated against female candidates, penalizing resumes that mentioned "women's" or came from all-women's colleges. This was due to the model learning historical gender biases present in the training data, which favored male candidates.

Healthcare Inequity: A widely used healthcare algorithm exhibited racial bias, mistakenly flagging Black patients as lower risk for extra care because it used historical healthcare spending as a proxy for need. Since less money was historically spent on Black patients, the model's recommendation led to inadequate resource allocation despite similar or greater health needs.

The necessity to shut down and re-engineer a biased system due to ethical or legal discrimination forces an unplanned, costly exit.



Such incidents illustrate **Regulatory-Driven Migration Risk**: if a rogue model leads to discriminatory outcomes, the company faces immediate legal exposure, turning an ethical failure into a financial disaster. This is especially relevant given the multiple recent studies which have found that majority of AI projects fail to meet expectations, often due to issues with data quality, third-party dependencies and model bias.

Common Bias Types Driving Migrations: Bias can be subtle and deeply embedded in data. Exit strategies must account for these failure modes:

- **Selection Bias:** Occurs when training data is not representative of the real-world population (e.g., facial recognition trained only on lighter skin tones).
- **Confirmation Bias:** Where the AI reinforces existing historical prejudices found in the data (e.g., a hiring model favoring a specific gender due to historical hiring trends).
- **Measurement Bias:** When data collected systematically misrepresents the true variable of interest (e.g., using past spending as a proxy for healthcare need, as seen in the racial bias case).
- **Stereotyping Bias:** When the system learns and perpetuates harmful social stereotypes (e.g., linking specific jobs to gendered pronouns in translation models).

KEY CONSIDERATIONS BEFORE SIGNING CONTRACTS

Perhaps this chapter should have been titled “How To Protect Yourself From Future AI Divorce”. Short answer - proactive planning, implemented before a contract is executed, is the most effective defense against future AI lock-in.

Pre-Contractual Planning

The exit strategy must be embedded into the initial relationship, focusing on rigorous contractual terms and technical validation.

- **Define Exit Terms and Vendor Responsibilities for Data Handoff:** Contracts must mandate the activation of a contractual exit clause and specify the vendor's responsibility to securely

Negotiation Tactic: Include slide-in sample language such as "Vendor shall deliver all data artifacts (including feature stores, model weights and metadata) in open JSON or Parquet formats within X days of termination."

retrieve all company data and model documentation in a usable format upon termination. Critically, simply returning "raw data" is insufficient for migration. The contract must specify the return of derived data (such as feature vectors, prediction histories or model inputs associated with individuals) in a machine-readable, vendor-neutral format to satisfy data portability

mandates. Without this higher-value, processed data, the organization is forced to completely re-engineer the data pipeline for the replacement model, significantly increasing cost and time.

- **Include Transparency Clauses Regarding Models and Algorithms:** Transparency is foundational for auditability and migration feasibility. Organizations must insist on transparency clauses requiring disclosure of the AI model's provenance, architecture overview, training data sources, and internal quality control/bias mitigation strategies. This mitigates the black-box risk, ensuring the customer gains the necessary technical information to perform rapid due diligence or re-

Red Flag Indicators: Avoid terms like "proprietary format" or "vendor-defined schema" without fallback conversion obligations.

engineer the system internally if the vendor relationship ends. This transparency should extend to requiring the vendor to disclose to end users that they are interacting with an AI system, rather than a human, where applicable.

- **Negotiate for Offboarding Rehearsals During POCs (Proof of Concept):** While Proof of Concepts (PoCs) typically validate capability, they must also incorporate an offboarding rehearsal. This involves simulating a data retrieval and system shutdown to validate the vendor's actual technical ability to hand over assets without disruption, confirming that the exit clauses are technically feasible and not just theoretical. This step, mirroring the security focus of employee offboarding procedures, provides concrete assurance before mission-critical deployment.

Sample Timeline: Schedule offboarding dry run by PoC week 3, with automated success/failure reporting and remediation steps.

Data Ownership & Transparency

Retaining full control over intellectual property is paramount. The contract must clearly delineate ownership and usage rights for input data provided by the company, as well as the outputs generated by the AI system. Organizations must negotiate strong indemnification for potential IP infringement claims.

Furthermore, explicit contractual language must restrict the vendor's ability to use the client's proprietary data for retraining their general models, protecting the client's competitive advantage from exploitation.

Legal Example: "Vendor may use Client Data solely to perform contracted services; any additional use requires express written consent and fair-market-value compensation."

Transparency also means requiring vendors to disclose when AI is being used for the interactions and services they provide to your organization.

Flexibility and Modularity

The contract should favor architectures that are flexible enough to allow easy transitions. Insisting on open APIs, standardized interfaces, and the use of vendor-agnostic deployment options sets the stage for architectural resilience, reducing future lock-in. This is critical for ensuring that the deployed model components are swappable without requiring a complete overhaul of the core business system integrations.

Sample Assessment Checklist:

- Verify API endpoints adhere to OpenAPI specs.
- Confirm support for containerized deployments (Docker/OCI).
- Require certification of compatibility with at least two alternative platforms.

Critical AI Contractual Safeguards Checklist

Clause Focus Area	Key Requirement	Mitigation of Risk
Data Handoff & Usability	Explicit requirement for data retrieval (input, generated, inferred data) in vendor-neutral, machine-readable formats (e.g., feature vectors).	Data Entanglement & Costly Retraining.
Model Transparency	Mandate disclosure of model provenance, architecture overview, training data sources, and bias mitigation strategies.	Black-Box Risk, Bias Perpetuation, and Audit Difficulty.
IP & Usage Rights	Clear delineation that customer owns input data and derived model outputs; strict limitation on vendor's right to use customer data for proprietary model retraining.	Loss of Competitive Edge & Data Exploitation.
Offboarding Rehearsals	Inclusion of mandatory simulation of data handoff and system rollback during the Proof of Concept (PoC) phase.	Unanticipated Downtime during Exit.

THE AI EXIT FRAMEWORK

Establishing a formal AI Exit Framework helps enterprises build a robust, flexible offboarding strategy that enables orderly vendor transitions, protects continuity and leaves a defensible audit trail.

Abstraction Layers: Architectural Independence

Implementation Roadmap:

- Establish a three-tier abstraction layer: data ingestion, model serving, and output integration.
- Use middleware platforms (e.g., KFServing, Seldon Core) to enforce vendor-agnostic interfaces.
- Conduct quarterly architecture reviews to identify and replace any proprietary dependencies.

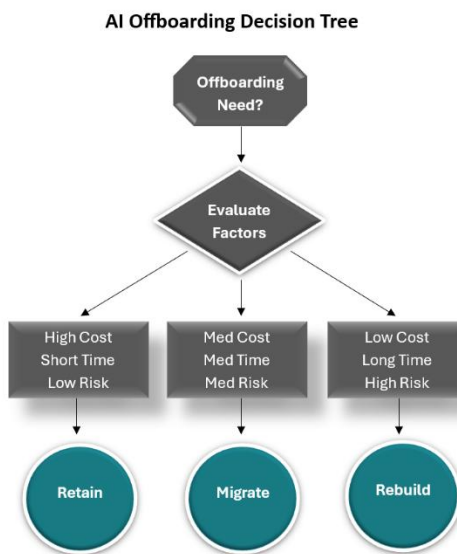
Achieving true independence requires architectural separation. This involves building abstraction layers - vendor-agnostic middleware, standardized APIs, and MLOps tooling -between the core business systems (e.g., CRMs, ERPs) and the specific AI vendor implementation.

This modular design addresses the core challenges of enterprise AI by delivering flexibility, scalability, and robust security. By decoupling the business logic from

the proprietary model weights, the system ensures that AI components are swappable. This modularity not only ensures the infrastructure remains agile and future-ready but also provides the customer with serious negotiating power when dealing with cloud and AI vendors.

Practical implementation involves prioritizing open-source frameworks (like Hugging Face's Transformers) or ensuring proprietary systems are integrated via open APIs and containerized deployments (using tools like Kubernetes or Terraform) to ensure portability.

Note: Abstraction layers reduce but do not eliminate coupling, with residual dependencies such as rate limits, context window size, tokenizer behavior, and provider safety filters that can affect portability and performance.



Contractual Safeguards

Contracts must move beyond vague exit clauses to detailed, enforceable offboarding procedures, including requirements for data sanitization, security protocols, and defined termination schedules. Licensing arrangements should ensure the continued right to use any AI-generated content or model outputs post-termination, as the company should own the copyright in the output data.

Self-Assessment Tool: Include a contract readiness questionnaire to score each clause (e.g., data handoff, IP rights, escrow) on a 1–5 compliance scale.

Escrow Agreements

Source code escrow agreements are an essential safeguard against unforeseen vendor failure, such as insolvency or discontinuation of support. This mechanism utilizes a tri-party contract involving the customer (beneficiary), the vendor (depositor), and a neutral third-party escrow agent. For AI systems, traditional software escrow is insufficient; the focus must shift to **AI Artifact Escrow**. The deposit materials must clearly define and include not only the source code and documentation, but also critical assets necessary for application maintenance and development, such as model weights, hyperparameter configurations, and the training pipeline blueprint.

Escrow Validation Schedule: Mandate semi-annual test releases of escrowed assets to a staging environment, with automated verification scripts confirming completeness.

Validation is non-negotiable: Regular validation and rigorous testing of the deposited materials must be required to ensure they are complete, up-to-date, and fully functional for redeployment, confirming that the customer could actually rebuild the system if the release conditions are met.

Key release conditions must be customized for the AI context:

- **Vendor Failure:** Bankruptcy or insolvency of the developer. The abrupt collapse of vendors like Builder.ai, which left clients with inaccessible applications, lost business data, and vanished support, underscores the need for this protection.
- **Service Discontinuation:** The vendor discontinuing support for the software.
- **Performance Failure:** The vendor failing to fulfill contractual obligations regarding maintenance or updates.

For mission-critical SaaS/AI deployments, standard release conditions that require a long waiting period (e.g., 60 days or more for cessation of operations) are often unacceptable. Customized conditions should trigger immediate release upon verifiable operational failure to ensure rapid access to the materials necessary for cloud migration or internal replication, thereby protecting business continuity.

Notes:

1. AI artifact escrow (weights, tokenizer, serving code, hyperparameters, training pipeline) applies to models developed for the client or where license permits, and for closed foundation models use API portability and fallbacks rather than implying universal escrow feasibility.
2. Define 'operational failure' with objective criteria (e.g., outage duration thresholds, repeated SLO misses for accuracy/latency/uptime, or verified security incidents) to prevent disputes and ensure unambiguous escrow release.
3. Escrow of tokenizer files and serving code must be license-aware: open-source is generally permissible, commercial custom is permissible only where the license grants rights, and SaaS foundation models typically prohibit escrow (use data egress and API continuity instead).

Offboarding Tests During PoC

As noted in the pre-contractual section, testing the exit process during the PoC phase is a practical step that avoids unexpected operational disruptions later. This ensures that the technical specifications of the data handoff and system rollback are confirmed before mission-critical dependence is established, validating the technical feasibility of the contractual exit. Furthermore, organizations should require explicit documentation of each offboarding rehearsal, including all test results, encountered challenges, and recommended remediation steps. Stakeholders from IT, legal, and operations must collaboratively review these PoC test findings to confirm readiness for full-scale deployment and contractual alignment

PoC Offboarding Checklist:

- Execute full data export and import to a sandbox environment.
- Test model redeployment using escrowed model weights and associated artifacts.
- Validate end-to-end data lineage mapping against the original system.

Note: See **Appendix 2** for a sample exit strategy roadmap (Gantt).

BEST PRACTICES FOR AI VENDOR TRANSITION

Moving smoothly from one AI vendor to another i.e. a planned transition requires detailed MLOps maturity and cross-functional coordination.

Data Portability

Data must be moved securely and easily. Technically, this requires leveraging open-source or vendor-agnostic frameworks to ensure interoperability. Data must be transferred securely, utilizing encryption in transit and at rest, and respecting data residency solutions for geographical sovereignty.

Legally, the right to data portability, particularly under regulations like GDPR, requires providing

Communication Protocols: Establish a transition playbook outlining stakeholder notification steps, data transfer checkpoints, and escalation paths to ensure all teams are aligned throughout the migration.

personal data in structured, machine-readable formats. This includes higher-value derived data like feature vectors or prediction histories associated with individuals. Negotiators must secure the right to portable, high-value derived data, recognizing that this generated or inferred data carries a higher cost of production and value in the data market than raw data. To maximize

agility, organizations should rely on vendor-neutral tooling for training (TensorFlow, PyTorch) and MLOps platforms (Kubeflow, MLflow) to standardize workflows across different environments.

Notes:

1. Portability gains from derived data depend on schema mapping and tokenizer compatibility; vendor-specific feature pipelines or provider-exclusive tokenizers may still require re-engineering.
2. Distinguish data portability (moving inputs, outputs, and derived/feature data) from model portability (moving model artifacts such as weights and serving code); escrow supports model portability, while API-only vendor replacements generally depend on data portability rather than artifact transfer.

Model Retraining

The process of retraining a model on a new platform must be managed effectively to control the potentially high costs and time investment. This often involves careful optimization, leveraging transfer learning where possible, or conducting retraining in phased increments, utilizing the newly retrieved, portable derived data to accelerate the process.

Success Metrics: Define KPIs for retraining projects (such as model accuracy recovery time and compute cost per iteration) and track performance against these benchmarks to measure transition effectiveness.

Note: For API-only foundation models where weights or intermediate representations are inaccessible, transfer learning is not available; the ML team should use dataset distillation and RAG alignment as alternative methods to stabilize KPIs during migration.

Backup and Shadow Systems

Operational continuity during migration is paramount, necessitating advanced MLOps deployment strategies:

- **Shadow Deployment:** This method runs the replacement AI model in parallel with the existing (live) system, mirroring live production traffic. Users only receive results from the live environment, while the replacement (shadow) model quietly collects data. This allows teams to validate performance, detect bugs, and confirm the replacement model's integrity against real-world, unpredictable traffic without affecting users, significantly reducing deployment risk.
- **Canary Testing:** Once initial shadowing validation is complete, a canary release gradually introduces the new model to a very small subset of users (e.g. 1% to 5%). By closely monitoring key performance indicators (KPIs) like error rates and engagement, developers can validate the model's real-world business impact in a controlled setting before initiating a broader rollout, acting as an early warning system.

Timeline Template: Create a phased migration schedule with explicit milestones for data export, retraining completion, shadow validation, canary release, and full cutover to maintain visibility and control over each phase.

Note: Define explicit metric gates (acceptance deltas for accuracy, latency, error rates, and bias metrics) and a time-boxed rollback clock so ‘perform well’ is objective and the ‘clean transition’ claim is defensible.

Comprehensive Deployment Patterns: While Shadow and Canary are crucial for risk mitigation, a full transition may require other strategies. **A/B testing** can be utilized post-canary to rigorously measure the new model's actual business impact against the old one using key metrics (e.g., conversion rate, revenue per user). Additionally, strategies like **Blue-Green Deployment** or **Rolling Deployment** manage the physical infrastructure switchover with rollback capabilities to ensure seamless continuity if the new system fails.

Manual Fallback Plans: Comprehensive business continuity planning requires developing manual fallback processes. In case of catastrophic AI outages or failures during transition, the organization must be able to revert instantly to traditional methods, rule-based systems, or human review to maintain service levels. This critical step ensures that core operations do not cease during system instability.

Cross-Functional Team for Transition: A successful transition demands the formation of a dedicated, cross-functional task force.

This team must include stakeholders from IT (for infrastructure), Operations (for workflow continuity), Legal (for contractual compliance and data security), and business units (for performance validation).

Role Matrix: Define roles and responsibilities with RACI charts to clarify decision-making authority and accountability across teams during the vendor transition.

Breaking down functional silos with autonomous, cross-functional teams enhances business agility and ensures comprehensive risk coverage during the migration period, aligning technical execution with business strategy, and is necessary because delegating the transformation solely to a technology leader will be insufficient.

AI Deployment Strategies for Resilience and Exit Testing

Strategy	Description	Primary Use in AI Exit
Abstraction Layers/Modularity	Inserting vendor-agnostic middleware (APIs, MLOps platforms) between core business systems and the AI model.	Ensures model components are swappable, reducing vendor lock-in dependency and maintaining negotiating leverage.
Source Code Escrow	Tri-party agreement to deposit source code, documentation, and configuration files with a neutral agent.	Guarantees business continuity if the vendor faces bankruptcy or discontinues support.
Shadow Deployment	Running a replacement AI model in parallel with the live system, using mirrored production traffic, but routing user responses only from the live system.	Risk-free validation of replacement model performance and integrity during transition.
Canary Release	Gradually directing a small percentage (e.g., 1% to 5%) of live user traffic to the replacement model, monitoring KPIs closely before full transition.	Phased validation of the replacement model's real-world business impact and early detection of failures.

POST-CONTRACT STRATEGIES

Plan for a smooth transition after vendor departure to minimize disruptions, maintain defensible audit trails and continue operations uninterrupted.

Create a Roadmap for Model Replacement and System Transitions

Phased Transition Milestones:

- Phase 1: Shadow evaluation completion - validate metrics within sandbox environment.
- Phase 2: Canary testing rollout - monitor KPIs on 5% to 10% of traffic for two weeks.
- Phase 3: Full cutover - execute final switch only after meeting predefined performance thresholds.

A clear, detailed roadmap is essential for managing the phase-out of the old system and the ramp-up of the new one.

This phased approach should explicitly incorporate techniques like shadow evaluation and canary testing to minimize disruption and ensure the replacement model is fully validated against business KPIs before full deployment.

The roadmap must account for all dependencies, ensuring that upstream and downstream systems are ready for the change in AI model output.

Maintain Access to Historical Data and Archived Model Versions for Future Audits

Audit-Ready Archive Template:

Standardize archive entries with fields for:

- Model checksum/hash
- Data schema version
- Audit timestamp and steward signature
- Compliance tags (e.g. GDPR, CCPA).

Regulatory compliance and internal accountability necessitate meticulous record-keeping. Organizations must archive model versions, training data, metadata, and decisions made by the AI system. This historical context is vital for litigation defense, demonstrating non-bias in decision-making, and enabling future pattern detection. The record should include the model name, version, purpose, and evaluation metrics in a standardized format to prepare for audits.

Data Governance for Archiving: Successful archiving hinges on sound data governance. This includes defining clear data governance objectives (data provenance, accuracy, and ethical use), building a dedicated cross-disciplinary governance team (data scientists, compliance, legal), and implementing continuous data quality controls to prevent archived systems from containing bad inputs.

Furthermore, archiving must include the preservation of metadata - the contextual information essential for tagging, labeling, and classifying the data - to ensure the archived data remains useful and auditable long after the vendor has departed.

Post-Vendor Departure Data Governance Flow



PII Anonymization Workflow:

1. Classify PII fields via ML-based tagger.
2. Apply reversible pseudonymization for audit-critical records.
3. Enforce irreversible deletion for non-essential personal data.

This requirement creates a fundamental tension: while compliance often mandates maintaining an immutable audit trail, data privacy regulations (like GDPR and CCPA) require the deletion or stringent anonymization of personal data upon contract termination or user objection.

The post-contract strategy must therefore implement robust data governance, utilizing AI-powered data classification and anonymization

within the archive to balance the need for historical auditability with legal mandates for PII (Personally Identifiable Information) sanitization.

Operational Continuity During Transitions

To maintain business continuity, the underlying AI infrastructure must be architected for resilience. A core BCDR strategy involves deploying redundant resources across different geographic regions (e.g., a preferred region and a secondary/failover region).

This approach ensures that if a network issue impacts an entire region, service failover is

Resilience Drills: Schedule quarterly failover tests that simulate region-wide outages, measuring recovery time objectives (RTO) and recovery point objectives (RPO).

possible, maintaining model availability and avoiding catastrophic downtime. In the dynamic cloud environment, continuity planning must be proactive, accounting for geopolitical instability and fragmented supply chains, not just traditional threats.

Contractual Protections for Post-Contract Support

Even after official contract termination, negotiating explicit terms for continued vendor support

Grace Period SLA: Define support hours, response times, and escalation paths for post-termination assistance, with financial penalties for non-compliance.

during the sunset period is vital. This ensures that the former vendor is contractually obliged to help resolve latent issues that arise during the final stages of transition and model switchover, such as final data migration assistance or resolving access issues to proprietary APIs during the agreed-upon grace period.

Close with a clear handoff: finalize the transition roadmap, lock in archival evidence and privacy controls, and confirm failover capacity so the business remains resilient as the vendor exits.

Assign accountable owners for the sunset period and require a dated evidence pack (export manifests, model/version registry entries, audit logs, deletion attestations) to be presented at the final steering review.

With contractual support obligations defined and continuity patterns validated in production-like tests, the organization can complete vendor exit without service disruption and with defensible compliance posture.

AVOIDING THE PITFALLS

Lessons learned from real-world experiences highlight the patterns behind troubled AI offboarding and the practical safeguards that keep transitions stable and auditable.

Vendor Misalignment and Financial Failure

A common, catastrophic pitfall is over-reliance on a vendor whose business model or financial

Early Warning Dashboard:

- Automate financial health checks via public filings and news feeds.
- Track vendor SLAs and incident rates for spikes indicating technical distress.
- Set alert thresholds for staffing changes or funding announcements.

stability is questionable. The risk of sudden vendor failure is real and immediate. The insolvency of Builder.ai serves as a stark example: clients who were heavily reliant on the platform suddenly lost access to their applications, business data, and intellectual property (source code), facing the necessity of costly rebuilding and migration with zero support.

Enterprises must continuously monitor for vendor warning signs, including financial stress signals (layoffs, delayed payments), revenue inconsistencies (e.g. overstating revenue by 75% as seen in one case) and technical debt accumulation (slower feature releases or increased downtime). Monitoring these signs allows for a planned, rather than emergency, exit.

XAI Criteria Checklist:

- Require model interpretability reports (feature importance, decision paths).
- Enforce documentation of bias mitigation steps and test results.
- Validate third-party explainability tool compatibility

(For more details, check out Granite Fort Advisory's whitepaper on XAI)

Lack of Transparency

Black-box models and opaque algorithms inherently complicate exit strategies. Without transparency regarding model internals, organizations are stuck with solutions they cannot easily modify, audit, or migrate away from.

This lack of access exposes the business to prolonged downtime when bugs or performance issues occur, as remediation relies entirely on the often-sluggish vendor process. This is why demanding **Explainable AI (XAI)** capabilities is

vital; transparency reflects the extent to which information is available about the AI system's operation, process, and output, enabling auditors and users to understand why decisions were generated.

Unclear Data Ownership

Poorly written contracts that fail to clearly define data ownership, especially concerning data usage for model training, can lead to the loss of proprietary intellectual property and protracted legal disputes. The enterprise must ensure clear terms regarding data storage, usage, and ultimate ownership upon contract termination, explicitly restricting the vendor's right to use client data for competitive ends.

Contract Clause Sample: *"All customer-provided data and any derivatives thereof remain the sole property of the customer. Vendor shall have no rights to use, license, or incorporate Customer Data into any third-party offering without explicit written consent."*

Ignoring Legal and Regulatory Risks

The failure to incorporate legal requirements into vendor offboarding planning is increasingly perilous. Regulations like the GDPR, the Colorado AI Act and the California Consumer Privacy Act (CCPA), particularly its provisions addressing Automated Decision-Making Technology (ADMT), impose strict rules.

Regulatory Compliance Tracker:

- Perform a gap analysis against GDPR, CO AI Act, CCPA ADMT or applicable regulatory requirements.
- Schedule annual legal reviews of offboarding procedures.
- Maintain evidence logs of data deletion, consent revocation, and transfer activities.

Crucially, outsourcing to third-party vendors does not insulate the contracting company from liability.

The business remains responsible for third-party oversight and must demonstrate good faith efforts to meet regulatory obligations, exposing

the company to significant legal risk if the vendor fails to comply or if offboarding procedures are inadequate.

RISK MANAGEMENT IN AI VENDOR RELATIONSHIPS

Vendor Misalignment

Effective risk management involves continuous monitoring of the vendor relationship. A systematic tracking mechanism is required to assess whether the vendor's technology roadmap, financial viability, and strategic priorities remain aligned with the enterprise's long-term needs, ensuring the vendor remains a long-term partner and not a short-term bottleneck.

Vendor Health Scorecard: Develop a quarterly scorecard including financial metrics, product update cadence, and customer satisfaction scores to flag misalignment early.

Lack of Transparency

The danger posed by opaque algorithms is high. Organizations must, at minimum, demand Explainable AI (XAI) capabilities. Transparency reflects the extent to which information is available about the AI system's operation, process, and output, enabling auditors and users to understand why decisions were generated. This visibility is essential for conducting rapid due diligence and facilitating a smoother exit if the model malfunctions or requires internal modification.

Transparency SLA: Include contractual SLAs requiring monthly delivery of model performance reports and bias audits to maintain continuous visibility.

Important Note: Beyond XAI, applicable regulations may impose other requirements on your vendor(s). Review [Granite Fort Advisory's eBook](#) on the **Colorado AI Act** for documentation and other obligations that the Act imposes on vendors.



Data Ownership & Security

Unclear or contested data ownership is a primary security risk. This risk is compounded by the proliferation of Shadow AI i.e. the unauthorized use of generative AI (GenAI) applications (like LLMs) by employees to automate tasks like data analysis or report generation. Since IT teams are unaware of this usage, employees unknowingly input proprietary or sensitive data into

unmonitored third-party platforms, compromising data security and compliance. Exit planning must include discovering and governing this Shadow AI usage before the primary sanctioned vendor is terminated, preventing a security gap where corporate intelligence is leaked through unsanctioned tools.

Unforeseen Disruptions

Mitigation strategies against sudden changes in vendor operations (bankruptcy, service cuts, mergers) rely on proactive architectural and contractual defenses.

Disruption Response Playbook:

Develop a playbook detailing roles, communication steps and technical procedures for rapid recovery when a vendor disruption occurs.

Source code escrow guarantees access to critical systems, and architecting for resilience using multi-region deployment ensures operational availability even during regional outages. The focus must be on maintaining business continuity,

recognizing that risks arise from interconnected cloud services, not just isolated IT systems.

Regulatory Risks

Continuous monitoring of the evolving regulatory landscape (GDPR, COAIA, CCPA, EU AI Act, TRIAGA, etc.) is mandatory. Risk teams must ensure that vendors maintain compliance throughout the entire contract lifecycle, including robust, compliant procedures for data deletion and security upon offboarding.

Regulatory Change Log: Maintain a living document tracking upcoming AI regulations and corresponding contract update requirements to ensure preemptive compliance.

Legal stakeholders are crucial for understanding compliance risks during vendor termination,

especially if the exit is triggered by a data security event.

MONITORING, AUDITING AND ONGOING RISK MANAGEMENT

Ongoing risk management requires continuous auditing of the deployed AI model's performance and behavior.

Model Drift

Model drift, the degradation of an AI model's performance over time, affects the vast majority of deployed models. It is said that over 90% of AI models lose effectiveness over time due to changing data patterns. Model drift occurs when the assumptions made during training no longer hold true in the production environment.

This inevitable decay can manifest in two primary forms:

1. **Feature Drift (Data Drift):** A change in the statistical distribution of the input data () over time. For example, a shift in customer behavior or economic conditions would alter the distribution of the input features.
2. **Concept Drift:** A change in the underlying relationship between the input features () and the desired target output (). The rules that defined a positive outcome during training may no longer hold true in the live environment.

Performance Validation and Detection

If model drift is not detected and mitigated quickly, it can lead to flawed predictions, operational harm, and costly errors. Organizations must implement continuous, independent auditing of model performance to ensure the system is meeting pre-agreed Service Level Objectives (SLOs), not merely the vendor's internal claims.

Automated drift detection tools and statistical metrics are used to compare the characteristics of the incoming production data against the original training baseline.

If performance metrics (like accuracy or error rates) fall below acceptable thresholds, automated alerts can trigger immediate investigation.

Rapid detection allows the organization to analyze the root cause, identify the causative transactions, and initiate retraining promptly to restore predictive power.

Crucially, continuous independent drift monitoring provides the necessary technical evidence to legally activate a

Monitoring Dashboard: Implement a centralized dashboard that visualizes key drift metrics, SLO adherence and alert history, providing real-time visibility and audit trails.

training dataset baseline

performance-based exit

clause in a vendor contract, effectively turning inevitable model decay into a manageable contractual trigger. Tools like Vertex AI Model Monitoring support this by analyzing input features for skew or drift against the original



Real-Time Monitoring and Redundancy

Continuous observability platforms are essential for tracking the usage, behavior, and impact of AI agents in real time, helping security teams detect and mitigate operational stability issues and security blind spots.

Redundancy Validation: Schedule monthly failover tests of redundant deployments to validate auto-scaling, load balancing and recovery times under simulated failure conditions.

These tools track parameters like latency, error rates, and resource consumption.

Furthermore, maintaining redundant systems such as dual deployments in separate cloud regions, is a necessary resilience strategy to minimize business disruption in case of immediate model failures, ensuring high availability.

Model Drift Detection and Mitigation Mechanisms

Drift Type	Definition	Detection Method	Impact on Vendor Relationship
Concept Drift	The relationship between input features (X) and the target variable (Y) changes over time.	Monitor performance metrics (accuracy, AUC) against expected SLOs; statistical tests on prediction outcomes.	Triggers a vendor performance review or transition planning; justifies contract termination for performance failure.
Data (Feature) Drift	The distribution of input data (X) changes over time.	Automated monitoring of statistical distributions of input features in production vs. training baseline (e.g., Vertex AI Model Monitoring).	Indicates need for vendor retraining/recalibration or data pipeline overhaul.
Black Box Monitoring	Continuous visibility into the operational stability and behavior of proprietary AI agents.	Use of independent observability and MLOps platforms to track latency, resource consumption, and error rates.	Essential defense against opaque vendor operations and hidden performance degradation.
Audit Frequency: Define a quarterly audit schedule for all monitoring and drift detection systems, ensuring timely review and remediation actions.			

FUTURE-PROOFING YOUR AI STRATEGY

Building Resilience with AI Continuity Plans

AI continuity planning must be holistically integrated into broader Business Continuity Planning (BCP). A comprehensive BCP examines every system, human, process, and asset to ensure functionality when disruptions occur. In a cloud-dependent world, resilience plans must dynamically address threats across multiple vendors, regions, and services.

Integration Guide: Include AI exit triggers and recovery procedures within the enterprise BCP, detailing roles, communication channels, and decision criteria for invoking AI continuity plans.

This includes contingency measures, such as deploying redundant resources across different geographic regions (e.g., a preferred region and a secondary/failover region), to ensure the business can continue to function smoothly even if a specific AI model or vendor fails, minimizing downtime and guaranteeing service availability.

Creating AI Roadmaps

Future-proofing AI investments demands a strategic roadmap prioritizing modularity and flexibility. Leveraging abstraction layers and open standards allows models to be seamlessly swapped out or upgraded without requiring complete system reconstruction.

Technology Horizon Scanning: Incorporate a biannual review of emerging AI frameworks, open standards, and industry trends into the roadmap to proactively evaluate new tools and frameworks.

By standardizing on vendor-neutral components (such as open-source training frameworks and MLOps tools), organizations can adapt quickly to changes in technology and business needs, minimizing future vendor lock-in and ensuring long-term platform agility.

EXECUTIVE TAKEAWAYS

The path to maximizing the value of enterprise AI runs directly through meticulous planning for its eventual exit.

The critical conclusion of this analysis is that AI vendor lock-in is a strategic vulnerability that compromises agility, inflates cost, and heightens regulatory exposure.

The costs associated with an unplanned AI divorce - measured in lost intellectual property, regulatory fines, and operational downtime - far exceed the investment required for preventative planning.



Implementation Priorities:

1. Initiate a cross-functional AI Exit Task Force within 30 days to oversee exit readiness.
2. Conduct a “lock-in risk” assessment using the provided cost-quantification framework, prioritizing high-impact systems.
3. Integrate AI exit triggers and procedures into the enterprise BCP and schedule quarterly reviews to maintain alignment with evolving technologies and regulations.

Enterprises must adopt a proactive AI Exit Framework built on three actionable principles: negotiate robust, usable data handoff terms pre-contractually, ensuring the portability of high-value derived data; architect systems using abstraction layers and modularity for vendor independence; and operationalize transitions using rigorous MLOps practices like shadow deployment and independent performance auditing.

By treating exit readiness as a continuous governance requirement, organizations can protect their proprietary intelligence and ensure business resilience in an era defined by rapid

technological change and vendor volatility.

TRUST360™ FOR AI EXIT READINESS & PLANNING

TRUST360™ for AI Exit Readiness & Planning delivers a phased, board-aligned program that guides you to inventory AI use, evaluates lock-in risks, closes ISO/IEC 42001 control gaps, hardens contracts and escrow, and exercises exit drills through shadow and canary transitions, culminating in providing decommissioning guidance and regulator-grade recordkeeping.

The engagement includes PoC offboarding rehearsals, AI artifact escrow validation, guidance on portability of derived data, BCP integration, consumer notices and appeals with SLAs and continuous oversight with incident-to-cure workflows and evidence logs.

Outcomes include faster regulator responses, fewer deployment delays, accelerated vendor assessments and clear evidence of reasonable care across your AI portfolio.

Granite Fort Advisory provides the TRUST360™ Methodology as a guided engagement. You can also request a slide-deck on TRUST360™ by sending an email to Engage@GraniteFort.com



NEXT STEPS FOR CEOs AND CIOs: AI EXIT READINESS

- ✅ Elevate “AI exit” readiness to a boardroom priority by treating vendor exits and model transition planning as regulated events with named owners, budgets and milestones.
- ✅ Establish a formal AI Exit program aligned to ISO/IEC 42001 and receive guidance on contracts, escrow, data portability, offboarding drills and decommissioning controls.
- ✅ Conduct a comprehensive exit readiness assessment using TRUST360™ to surface lock-in risks and deliver a prioritized remediation plan.

Ready to assess your Exit readiness so that you can execute transitions without disruption?

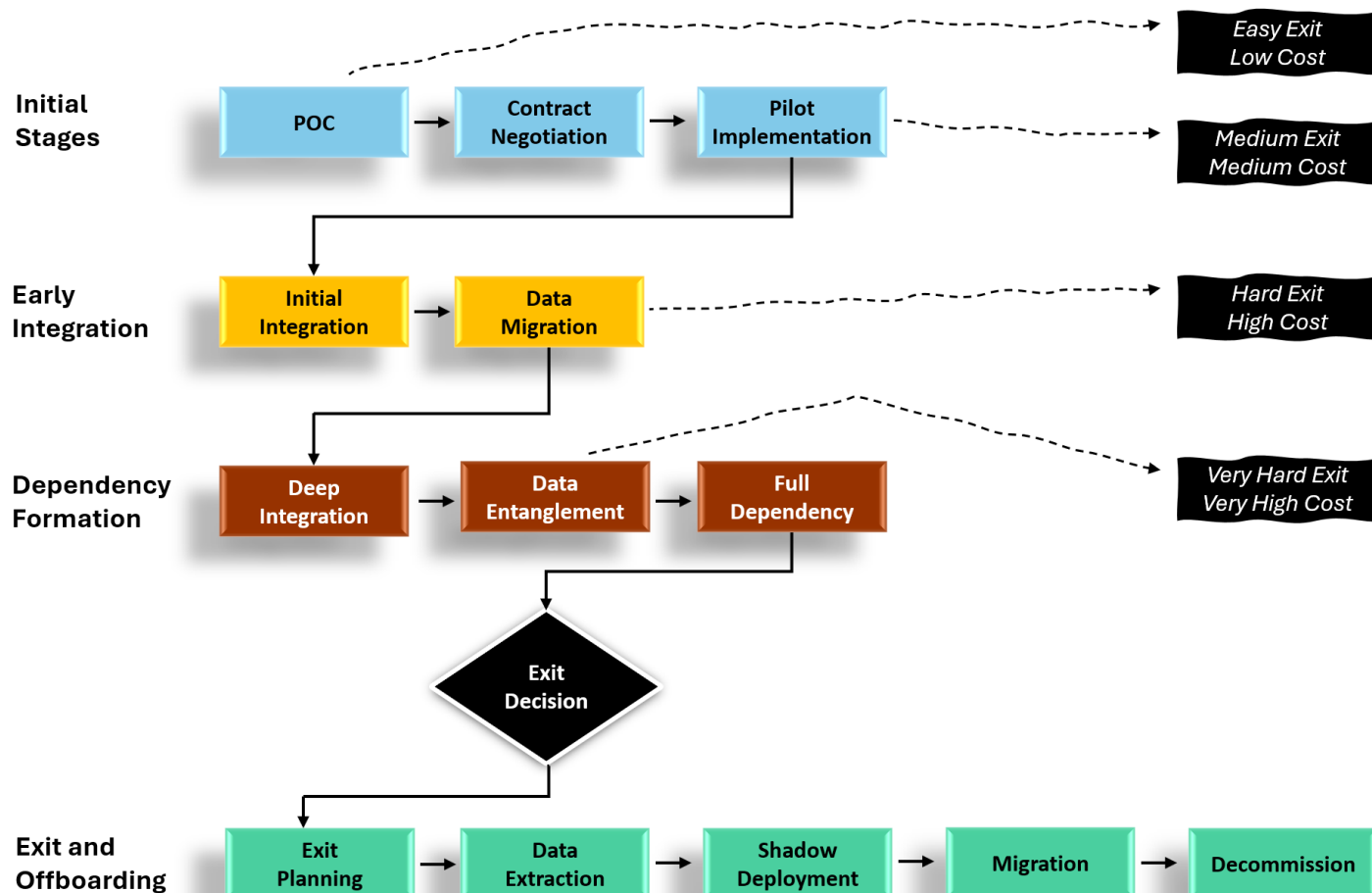
Contact us to schedule a TRUST360™ Exit Readiness assessment to identify lock-in risk gaps and receive guidance on a 90-day remediation plan that demonstrates reasonable care to leadership and regulators.

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AI Transformation, Governance, Risk & Compliance
Clarity. Compliance. Confidence.

APPENDIX 1: VENDOR LOCK-IN LIFECYCLE AND EXIT PATH



APPENDIX 2: SAMPLE EXIT STRATEGY ROADMAP (GANTT)



APPENDIX 3: GLOSSARY OF KEY TERMS

Abstraction Layers: Software interfaces or middleware designed to decouple core business logic from specific AI model implementations, ensuring vendor independence.

ADMT (Automated Decision-Making Technology): Technology that processes personal information to replace or substantially replace human decision-making, subject to higher regulatory scrutiny.

AI Artifact Escrow: An escrow agreement specialized for AI, requiring the deposit of source code, documentation, model weights, hyperparameter configurations and the training pipeline blueprint.

AI Governance: The framework of policies, processes, and controls used to oversee AI systems' development, deployment and lifecycle management.

Business Continuity Planning (BCP): A holistic process for preparing organizational systems, processes, and personnel to maintain critical functions during disruptions.

Canary Release: A deployment strategy where a new model version is rolled out to a small, controlled subset of users to test performance and impact before a full-scale deployment.

Concept Drift: The degradation of an ML model's performance due to a change in the underlying relationship between the input features (X) and the desired target output (Y).

Cross-Functional Governance: A collaborative oversight structure involving stakeholders from legal, IT, operations, and business units to ensure coordinated AI exit planning and risk mitigation.

Data Entanglement: The condition where proprietary input or inferred data becomes inseparable from a vendor's proprietary AI system, inhibiting migration.

Data Portability: The ability to move data from one system or provider to another in a usable, accessible format.

Decision traceability: The capability to reconstruct how an AI-supported decision was produced, linking inputs, model/version, features, prompts, intermediate artifacts, evaluations, human interventions, and outcome notifications, to satisfy appeals, audits, and deletion/retention policies.

Decommissioning: The formal process of retiring an AI system or software application, including data archival and system shutdown.

Drift Detection: Techniques to monitor and identify changes in model behavior or data distributions that degrade performance over time.

Escrow Agent: A trusted third party who holds digital assets, source code, or data under escrow agreements to ensure availability in case of vendor failure or exit.

Exit trigger SLO: A pre-committed service level objective that, when breached (e.g., accuracy, latency, bias, safety, or uptime thresholds), automatically authorizes failover steps, invokes exit assistance obligations, and unlocks artifact escrow or fee credits.

Explainability (XAI): A characteristic of an AI system ensuring the provision of evidence or reasons for system output in a manner meaningful to users and auditors, reflecting the system's generation process.

Feature Drift (Data Drift): The degradation of an ML model's performance due to a change in the statistical distribution of the input data (X) over time.

MLOps Maturity: The level of organizational capability in operationalizing, monitoring, and maintaining machine learning systems, typically assessed across people, processes, and technology dimensions.

Model Context Protocol (MCP): A protocol that standardizes how models discover and call tools, retrieve context, and exchange state across ecosystems; improves portability and governance of tool use.

Model Drift: The degradation of an ML model's performance in production over time due to changes in data or its relationships.

Model lineage: A complete, queryable record of a model's origin and evolution, including data sources, feature transformations, training runs, hyperparameters, code commits, deployed versions, and approvals, enabling audit, reproducibility, and defensible decommissioning.

Shadow AI: The unauthorized use of generative AI applications (like LLMs) or AI tools by employees without IT or security oversight.

Shadow Deployment: An MLOps technique where a replacement model runs in parallel with the live model using mirrored production traffic, but its output is hidden from users, serving solely for validation and comparison

Synthetic data escrow: A contractual and technical arrangement requiring periodic deposits of representative, privacy-preserving synthetic datasets and generation recipes so exit testing, benchmarking, and vendor-independent validation can proceed without exposing regulated production data.

Transparency: The extent to which information is available about an AI system, including its usage, purpose, architecture and data sources.

Vendor Lock-in: The situation where a customer becomes dependent on a particular vendor's products or services and cannot easily switch to another vendor without substantial costs or disruption.

Disclaimer:

This eBook provides general information and strategic guidance but does not constitute professional or legal advice. Each organization's situation is unique, and specific strategies should be developed in consultation with qualified technical and legal advisors. The information presented reflects the regulatory landscape as of October 2025 and is subject to change based on legislative amendments and regulatory guidance.

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